



**14** 2 Cycle Outboard Oil (92-13249A24)  
**51** Loctite 222 (Obtain Locally)

OIL INJECTION COMPONENTS

| Parts List |       |           |   |     |                              |          |
|------------|-------|-----------|---|-----|------------------------------|----------|
| Ref        | Class | Part      | Description   | Qty | Comment                      | Footnote |
| 1          |       | 12430A    | 4 SENSOR ASSEMBLY                                   | 1   |                              |          |
| 2          | 10    | 812832    | 1 SCREW-SENSOR ATTACHING (10-32 X 5/8 IN.)          | 1   |                              |          |
| 3          |       | 41470A    | 26 WARNING MODULE ASSEMBLY                          | 1   |                              |          |
| 4          | 12    | 30164     | 1 WASHER-WARNING MODULE SCREW (10-32 X 1-1/8 IN.)   | 3   |                              |          |
| 5          | 10    | 69020     | 1 SCREW (7/8 IN.)                                   | 3   |                              |          |
| 6          |       | 12335A    | 1 REMOTE OIL TANK HOLD-DOWN                         | 1   |                              |          |
| 7          |       | 12323A    | 1 BUNGY CORD ASSEMBLY                               | 1   |                              |          |
| 8          | 1257  | 8742      | 1 OIL TANK  | 1   |                              |          |
| 9          | 36    | 43298A    | 2 CAP ASSEMBLY-OIL TANK                             | 1   |                              |          |
| 10         | 25    | 11332     | 1 O RING-CAP  | 1   |                              |          |
| 11         |       | 816190A   | 3 ADAPTOR HOUSING                                   | 1   |                              |          |
| 12         | 25    | 11332     | 1 O RING  | 1   |                              |          |
| 13         | 32    | 99802     | 1 TUBE-OIL PICK-UP                                  | 1   |                              |          |
| 14         | 32    | 99439     | 1 HOSE  | 1   |                              |          |
| 15         |       | 815698T   | 1 OIL PUMP  | 1   | (135                         |          |
| 16         |       | 815699T   | 1 OIL PUMP  | 1   | (150/XR6/MAGNUM III/175/200) |          |
| 17         |       | 814103    | 2 WORM BUSHING                                      | 1   |                              |          |
| 18         | 25    | 11379     | 1 O-RING  | 1   |                              |          |
| 19         | 23    | 41429A    | 2 BEARING ASSEMBLY-DRIVE GEAR                       | 1   |                              | 12       |
| 20         | 43    | 14563     | 1 DRIVEN GEAR                                       | 1   |                              |          |
| 21         | 10    | 32228     | 1 SCREW (10-32 X 5/8 IN.)                           | 1   |                              |          |
| 22         | 10    | 41507     | 1 SCREW (10-32 X 1-1/8 IN.)                         | 1   |                              |          |
| 23         |       | 19385     | 5 LINK-THROTTLE LEVER TO OIL PUMP                   | 1   |                              |          |
| 24         | 22    | 42425     | 4 FITTING-OIL TUBING                                | 1   |                              |          |
| 25         |       | NSS       | 1 PLUG  | 1   |                              | 6        |
| 26         | 32    | 830756109 | 1 TUBING-OIL (6 IN.)                                | 1   |                              |          |
| 27         |       | 99443     | 6 OIL RESERVOIR                                     | 1   |                              |          |
| 28         | 10    | 69020     | 3 SCREW-OIL RESERVOIR ATTACHING (10-32 X 1-1/8 IN.) | 6   |                              |          |
| 29         | 12    | 42118     | 6 WASHER-OIL RESERVOIR SCREW (10-32 X 1-1/8 IN.)    | 3   |                              |          |
| 30         | 25    | 42117     | 3 GROMMET-OIL RESERVOIR SCREW (10-32 X 1-1/8 IN.)   | 3   |                              |          |
| 31         | 23    | 42116     | 3 BUSHING-OIL RESERVOIR SCREW (10-32 X 1-1/8 IN.)   | 3   |                              |          |
| 32         | 32    | 823814    | 55 TUBING-OIL RESERVOIR TO OIL TANK                 | 1   |                              |          |
| 33         | 54    | 816311    | 1 STA-STRAP   | AR  |                              | 5        |
| 34         | 36    | 43300A    | 9 CAP ASSEMBLY-OIL RESERVOIR                        | 1   |                              |          |
| 35         |       | 99022A    | 1 FLOAT ASSEMBLY                                    | 1   |                              |          |
| 36         | 11    | 99265     | 1 PUSHNUT   | 1   |                              |          |
| 37         | 27    | 43307     | 1 GASKET-RESERVOIR CAP                              | 1   |                              |          |
| 38         |       | NSS       | 1 DECAL-RESERVOIR WARNING                           | 1   |                              | 6        |